R.O. WATER PURIFIERS · DIRECT FLOW (HIGH FLOW) · PLASTIC FRAME

HF-12400 (High Flow) Water Purifier

Direct-flow reverse osmosis · 400 GPD · 10" filter housings

Direct-flow reverse osmosis water purifier with 10" filter housings, a 400 GPD pump and a single 400 GPD membrane, producing water without storing it in a tank. Mounted on a plastic frame.

The standard 10" pre-filter cartridges are economical and easy to replace; a 10 bar gauge shows the operating pressure. Supplied with a shut-off valve or a solenoid valve.



CAPACITY	FILTRATION
400 GPD (1,514 L/day)	**5** stages
MEMBRANE	PUMP
1 × 400 GPD	**400** GPD

01 FILTRATION STAGES

Stage	Filter	Function	Replace
Stage 1	10" Sediment 5 µm	Retains sand, rust and sediment	6 – 12 months
Stage 2	10" GAC Carbon	Reduces chlorine, taste and odour	6 – 12 months
Stage 3	10" CTO Carbon	Reduces residual chlorine and organics	6 – 12 months
Stage 4	1 × 400 GPD Membrane	Separates dissolved salts and contaminants	12 – 24 months
Stage 5	2.5" Inline Post Carbon (Quick-connect)	Polishes taste and odour as the final stage	6 – 24 months

Replacement intervals are typical values and depend on water quality and usage.

02 OPERATING CONDITIONS

Feed water pressure	1 – 4 bar (with pump)
Feed water temperature	5 – 38 °C (41 – 100 °F)
Feed water TDS	Max. 500 ppm
Feed water pH	3 – 11
Power supply	220 – 240 V AC, 50 Hz
Pump supply	24 V DC (via adapter)

03 TECHNICAL SPECIFICATIONS

Stock code	3-07-HF12400
Frame	Plastic
Filter housing	Standard 10" housing
Pump	400 GPD
Membrane	1 × 400 GPD
Faucet	Luxury faucet
Valve	Shut-off or solenoid valve
Pressure gauge	10 bar
Warranty / service life	2 years / at least 10 years

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04 FEATURES

- Direct flow: tankless, always fresh water
- High 400 GPD capacity
- Standard 10" filter housings
- Pressure monitoring with 10 bar gauge
- Plastic frame

05 APPLICATIONS

- Busy offices and workplaces
- Cafés, restaurants and commercial kitchens
- Schools, dormitories and clinics
- Large households and multi-point use

06 INSTALLATION AND MAINTENANCE

01 Shut the cold water valve; fit the connection kit (feed adapter) to the cold water line.

02 Drill the worktop first with a 5 mm, then a 12 mm bit and mount the faucet.

03 Connect the inlet, faucet and drain tubing; plug in the adapter.

04 Open the valve and on first start-up flush the system by running the faucet for a few minutes.

> Do not connect the unit to hot water (above 40 °C). Replace the filters at least once a year; if the unit is not used for more than a month, close the inlet valve and unplug the adapter.

07 LOGISTICS

Model	Box Size (mm)	Box Weight
HF 12400	275 × 430 × 485	12.00 kg

Vehicle	Pallets	Boxes / Pallet	Palletised	Loose
20' Container	10	32	320 pcs	420 pcs
40' DC Container	20	32	640 pcs	864 pcs
40' HC Container	20	40	800 pcs	1,080 pcs
Curtain-side Truck	26	40	1,040 pcs	1,240 pcs

Pallet size: 100 × 120 cm (ISO pallet).





The technical values in this document are for information purposes only and were obtained under standard test conditions. Actual performance may vary depending on water quality, temperature, pressure and operating conditions. HSC Water reserves the right to change technical specifications without prior notice as part of ongoing product development.

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