R.O. WATER PURIFIERS · ECOPLUS SERIES · PLASTIC FRAME

Ecoplus Water Purifier

5-stage reverse osmosis · 75 GPD · 10" filter housings · With / without pump

5-stage open-frame reverse osmosis water purifier with pre-filters in standard 10" filter housings. The pre-filter cartridges are economical and easy to replace, and contamination in the housings can be seen at a glance.

Mounted on a plastic frame, the unit works with an external 12 litre metal tank. Available with or without a pump to suit the mains pressure; an alkaline water option can be added on request.



CAPACITY	FILTRATION
75 GPD (284 L/day)	**5** stages
TANK	**PUMP**
12 L metal (3.2 gal)	**With / Without**

01 FILTRATION STAGES

Stage	Filter	Function	Replace
Stage 1	10" Sediment 5 µm	Retains sand, rust and sediment	6 – 12 months
Stage 2	10" GAC Carbon	Reduces chlorine, taste and odour	6 – 12 months
Stage 3	10" CTO Carbon	Reduces residual chlorine and organics	6 – 12 months
Stage 4	75 GPD Membrane Filter	Separates dissolved salts and contaminants	12 – 24 months
Stage 5	2" Inline Post Carbon (Quick-connect)	Polishes taste and odour as the final stage	6 – 24 months

Optional: an extra alkaline, mineral or bioceramic filter stage. Replacement intervals are typical values and depend on water quality and usage.

02 OPERATING CONDITIONS

Feed pressure (no pump)	3 – 7 bar
Feed pressure (with pump)	0.2 – 7 bar
Feed water temperature	5 – 38 °C (41 – 100 °F)
Feed water TDS	Max. 500 ppm
Feed water pH	3 – 11
Hardness	Max. 20 °F
Pump supply	24 V DC (via adapter)

03 TECHNICAL SPECIFICATIONS

Stock code	3-04-ES
Frame	Plastic
Filter housing	10" spring-type housing
Tank	12 L metal tank (3.2 gal), external
Valve	Shut-off valve
Unit size	145 × 350 × 400 (no pump) · 190 × 365 × 450 (pump)
Warranty / service life	2 years / at least 10 years

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Made in Türkiye

04 FEATURES

- 5-stage reverse osmosis filtration
- Standard 10" spring-type filter housings
- Plastic open frame
- Economical pre-filter cartridges
- Available with or without pump

05 APPLICATIONS

- Drinking and cooking water at home
- Under-sink kitchen installations
- Offices and small businesses
- Treatment of mains water

06 INSTALLATION AND MAINTENANCE

01 Shut the cold water valve; fit the connection kit (feed adapter) to the cold water line.

02 Drill the worktop first with a 5 mm, then a 12 mm bit and mount the faucet.

03 Place the membrane in its housing; cut the 1/4" tubing into three and connect the inlet, faucet and drain lines.

04 Open the valve (plug in the adapter on pump models); wait 1 hour for the tank to fill.

05 Drain the first tank through the faucet; once it refills, the unit is ready for use.

Do not connect the unit to hot water (above 40 °C). Pressure: below 3 bar use the pump model or a pump kit; above 7 bar fit a pressure reducer at the inlet. Replace the filters at least once a year; if unused for over a month, close the valve and empty the tank.

07 LOGISTICS

Model	Box Size (mm)	Box Weight
No pump	337 × 415 × 570	8.70 kg
With pump	337 × 415 × 570	10.90 kg

Vehicle	Pallets	Boxes / Pallet	Palletised	Loose
20' Container	10	18	180 pcs	340 pcs
40' DC Container	20	18	360 pcs	700 pcs
40' HC Container	20	24	480 pcs	700 pcs
Curtain-side Truck	26	24	624 pcs	896 pcs

Pallet size: 100 × 120 cm (ISO pallet).







pH ~8.5+ ALKALİ SU
Seçeneği ile Tercih Edebilirsiniz.

Optional Alkaline Water Stage

A 2" inline alkaline filter fitted as an optional extra stage adds minerals such as calcium and magnesium to the reverse osmosis water and raises its pH to about 8.5 or above, giving a softer taste. Specify when ordering.

The technical values in this document are for information purposes only and were obtained under standard test conditions. Actual performance may vary depending on water quality, temperature, pressure and operating conditions. HSC Water reserves the right to change technical specifications without prior notice as part of ongoing product development.

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